

## WEATHERFORCE PLUS -SKB

### Premium Full Acrylic Emulsion

#### PRODUCT DESCRIPTION

WEATHERFORCE PLUS - SKB is an ultra premium exterior coating formulated with pure acrylic resin, providing excellent efflorescence resistant and exterior durability. It comes with enhanced UV protection and colour fading resistant.

- ▶ Provide up to 8 years protection.
- ▶ Superior algae and fungus resistance.
- ▶ Excellent Efflorescence resistance.
- ▶ Good dirt pickup resistance.
- ▶ Excellent opacity
- ▶ Low VOC, APEO-free.

#### DESIGN USE

As a finish coat for exterior use for concrete, masonry surfaces, walls, ceilings and softboard surfaces suitable for new and repainting projects where long lasting protection is required.

#### PHYSICAL DATA

Volume Solids	40 ± 2%
Dry Film Thickness (DFT)	36 µm / Coat
Wet Film Thickness (WFT)	90 µm / Coat
Number of Coats	2
Theoretical Coverage	11 m <sup>2</sup> /L/coat
Finish	Low Sheen
Colour Range	Wide Colour Range <i>(Please consult KCC representative for custom colours)</i>
No. of Components	1
Standard Packing Size	18L
Shelf-Life	12 months - Unopened

#### RECOMMENDED PAINTING SYSTEM

<b>Substrate: Concrete, Masonry, Plaster</b>		
<u>System</u>	<u>Product</u>	<u>No. of Coats</u>
Sealer	Wall Sealer 500	1
Finish	WEATHERFORCE PLUS - SKB	2
<b>Substrate: Previously Painted Concrete, Masonry, Plaster</b>		
<u>System</u>	<u>Product</u>	<u>No. of Coats</u>
Sealer	Koresil 450 / WF-Primer	1
Finish	WEATHERFORCE PLUS - SKB	2

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**APPLICATION METHOD**

Brush, Roller or Spray application  
 \* Stir the contents thoroughly before use. Thinning is normally not necessary  
 However, if required for better workability, do not exceed 5% dilution ratio.  
 Clean up equipment with water immediately after use.

**DRYING TIME**

Substrate Temperature	Touch Dry	Hard Dry	Overcoating Interval	
			Minimum	Maximum
15°C	45 Min	4H	4H	N/A
25°C	30 min	2H	2H	N/A
35°C	15 min	1H	1H	N/A

**ADDITIONAL INFORMATION**

Thinner	Clean Water
Thinning Ratio	Do not exceed 5% dilution ratio.
Cleaning Solvent	Clean Water
Flash Point	Non-Flammable
Storage Requirements	Cool, dry and well ventilated area away from heat and direct sunlight(5 ~ 35°C). Lid must be kept tightly closed

**SURFACE PREPARATION**

**New Masonry Substrates**

- ▶ All new surfaces should be dry out thoroughly preferably for at least 28 days drying time.
- ▶ The moisture content of the concrete surface should be checked and ensured to be below than 16% when measured with reliable moisture meter.
- ▶ All surface contaminants such as laitance, dust and loose cement shall be removed by using scraper, sandpapers and clean slit brushes.

**Previously Painted Surfaces**

- ▶ If fungus, algae, and moss is present, treat with "KCC Fungidal Solution"
- ▶ Make good minor defects with an appropriate suitable exterior putty sealant.
- ▶ For overcoating over old coatings, a high pressure water jet cleaning should be performed to remove all loose or defective paintwork or powdery residues.

**Application conditions**

- ▶ Ensure the surface is completely clean and dry.
- ▶ Ensure the relative humidity below 90% before painting.
- ▶ Ensure the surface temperature at least 3°C above dew point temperature.

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### REMARKS

- ▶ Always conduct an application point test on small area. Check for any abnormalities and paint defects prior to painting.
- ▶ This product should only be applied over concrete, plaster and masonry substrate that have been suitably sealed and primed
- ▶ Avoid excessive thinning as it will result in colour difference, poor hiding power, poor finishing, and overall paint performance compromised.
- ▶ Always follow TDS recommended coating thickness and ensure uniform application thickness. Inconsistent film thickness will result in difference in sheen level and unpleasant finishing.
- ▶ It is recommended to paint the same colour with same batch number, using same painting equipment and method and also follow instructed thinning ratio to ensure consistent painted finishing.
- ▶ Do not skip primer and sealer application as concrete primer and sealers will minimize efflorescence defects on humid area.
- ▶ Recommended to paint according to TDS and Application guide.  
*(Please consult with KCC customer service for any inquiries or browse to our website [www.kccpaint.com.my](http://www.kccpaint.com.my))*

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### SAFETY PRECAUTIONS

- ▶ Ensure adequate ventilation during application and drying.
- ▶ Avoid contact with eyes and skin.
- ▶ In case of contact with skin, wash immediately with plenty of soap and water.
- ▶ During spray application, do not breathe in mist and wear suitable respiratory protective equipment.
- ▶ Keep out of reach of children.

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### FIRST AID

<b>Eyes</b>	Rinse immediately with plenty of water and seek medical advice.
<b>Skin</b>	Wash immediately with plenty of soap and water.
<b>Inhalation</b>	Remove to fresh air, loosen collar and keep patient rested.
<b>Ingestion</b>	Do not induce vomiting. Seek medical attention.

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### DISCLAIMER

*The above information is given to the best of our knowledge based on laboratory testing and practical experiences. The information in this data sheet may be subject to changes from time to time and without notice due to production refinements arising from continuing research and evaluation programmes which may occasionally result in marginal changes in the coating properties.*

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<b>REVISION DATE</b>	29.1.2024
<b>REVISION NO.</b>	3.0