



Surface Preparation	All surface to be coated must be clean, dry and free from contamination in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning in accordance to SSPC - SP1.
Application Temperatures	Air and surface temperature should be between 20 to 45 deg. C and surface temperature must be minimum 3 deg. C above dew point.
Mixing	Korepox H2O is supplied in 2 components, Part A - Base and Part B - Hardener. The Hardener (Part B) should be slowly added to the Base (Part A) while continuous stirring with a mechanical agitator.
Repair / Top Coating	Damaged areas should be touch up with a coat of Korepox H2O. Always ensure the surface is sound, intact and free from oil and grease contaminations before applications of the touch up repair coat.
Product Limitations	<p>In common with all epoxies, Korepox H2O will chalk and discolour on external exposure and weathering and this phenomenon is not detrimental to the protection performance.</p> <p>Application of thickness more than 50 microns in a single coat will extend both the minimum coating intervals and handling times.</p> <p>For brush and roller applications, multiple coats may be required to achieve the required DFT.</p> <p>Level of gloss appearance in the dry film may vary depending on the application method. Using a mixture of application methods is best avoided whenever possible.</p> <p>Volume solid values stated are for guidance purpose only and may be subject to variation depending on factors such as colour and normal manufacturing tolerances.</p>
Safety Precaution	This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.

Disclaimer: The above information is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given information without prior notice.