

Hi-Gloss Enamel

Exterior / Interior Enamel

Product Description

Hi-Gloss Enamel is a professional range alkyd solvent based enamel. It is easy to apply and provides excellent gloss, fungus resistance and durability. It is accredited with SIRIM MS 125:1995.

Recommended Use

Exterior and interior use for metal and wood surfaces suitable for new and repainting projects.

Product Information

Binder	: Alkyd
No. of Components	: 1
Solids (% by Volume)	: 50 ± 2 %
Flash Point	: 35°C
Colour	: White (Please consult KCC representative for custom colours)
Finish	: High Gloss

Application Information

Substrate	: Iron, Steel, Timber, Woodworks
Recommended No. of Coats	: 1
Recommended Wet Film Thickness	: 70 µm / Coat
Recommended Dry Film Thickness	: 35 µm / Coat
Theoretical Spreading Rate @ 35µm	: 14 m ² / L / Coat
<small>(Does not include substrate condition and loss factors)</small>	
Drying Agent	: Solvent Evaporation, Oxidation
Drying Time	: Touch Dry 120 min Recoat 240 min

Application Methods

Applied By	: Brush / Roller / Spray
Thinner	: Thinner 51
Clean Up	: Thinner 51

Packaging & Storage

Packaging	: 1L, 5L, 15L
Shelf Life	: 12 months - Unopened
Storage	: Cool, dry and well ventilated area away from heat and direct sun light. Lid must be kept tightly closed.

Disclaimer : The above information is given to the best of our knowledge based on laboratory testing and practical experiences. The information in this data sheet may be subject to changes from time to time and without notice due to production refinements arising from continuing research and evaluation programmes, which may occasionally result in marginal changes in the coating properties.

Surface Preparation

Steelworks

For maximum performance, abrasive blasting is the most effective and economical method. However, when blast cleaning is impractical due to site and safety limitations, hand power tool cleaning to St 3 (ISO 8501-1:1988) is recommended. Care must be taken to avoid excessive burnishing of steel surfaces. Prior to painting, ensure steel surfaces is thoroughly free from any oil & grease residues and foreign matter.

New Timberworks

Timber substrate must be sound and free from dirt, grease and any contaminations. Scrape off all loose woodwork and all protrusions must be rounded-off. Fill nail-holes and minor imperfections with an appropriate wood putty. Sand smooth with #320 sandpaper.

Previously Painted Surfaces

All loose or defective paintwork or powdery residues shall be thoroughly removed by high pressure water jet cleaning. For timberworks, treat any areas affected by mould, lichens, algae and moss with "KCC Fungicidal Solution" and make good defective areas. For steelwork maintenance painting, power brush spot rust areas and dilute paint to ensure good wetting. Apply by brush on spot rusted areas.

Typical Recommended Painting System

Substrate: Timber, Wood

<u>System</u>	<u>Product</u>	<u>No. of Coats</u>
Primer	Alkyd 151AL	1
Undercoat	Alkyd 131UC / Koramel UC / Wood Undercoat 730	1
Finish	Hi-Gloss Enamel	2

Substrate: Iron, Steel

<u>System</u>	<u>Product</u>	<u>No. of Coats</u>
Primer	Metal-Prime 212ROX / Metal-Prime 213ZP	1
Finish	Hi-Gloss Enamel	2

Substrate: Previously Painted Timber, Wood

<u>System</u>	<u>Product</u>	<u>No. of Coats</u>
Primer	Not Necessary	-
Undercoat	Not Necessary	-
Finish	Hi-Gloss Enamel	2

Application & Cleaning Instructions

Paint is ready for use after thorough stirring. Thinning is not normally necessary, however, if required for better workability, do not exceed 5% of dilution ratio. Clean up equipment with immediately after use.

Health & Safety

This product is flammable. Ensure good ventilation during application and drying. Avoid contact with skin and eyes. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of soap and water. During spray application, do not breathe in mist and wear suitable respiratory protective equipment. Keep out of reach of children.

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