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| <p>Surface Preparation</p> | <p>All surface to be coated must be clean, dry and free from contamination in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning in accordance to SSPC - SP1.</p> <p>Metal-Lux 101 should always be applied over a recommended anti-corrosive coated surface. The coated surface should be clean, dry and free from all contamination. Metal-Lux 101 must be applied within the recommended overcoating intervals of the preceding coat.</p> |
| <p>Application Temperatures</p> | <p>Air and surface temperature should be between 20 to 45 deg. C and surface temperature must be minimum 3 deg. C above dew point.</p> |
| <p>Mixing</p> | <p>Stir content thoroughly with a mechanical stirrer until uniformly mixed.</p> |
| <p>Repair / Top Coating</p> | <p>Damaged areas should be touch up with a coat of the preceding coat followed by Metal-Lux 101.</p> |
| <p>Product Limitations</p> | <p>This product is not recommended for continuous immersion and not suitable for exposure to acidic and alkaline environments.</p> <p>Over-application of Metal-Lux 101 will extend both minimum overcoating periods and handling times and may be detrimental to long term overcoating properties.</p> <p>Best results in terms of gloss and colour appearance will always be obtained by conventional air spray applications.</p> <p>Level of gloss appearance in the dry film may vary depending on the application method. Using a mixture of application methods is best avoided whenever possible.</p> <p>Exposure to condensation during or immediately after application may result in the loss of gloss and wrinkling in the dry paint film.</p> <p>Volume solids values stated are for guidance purpose only and may be subject to variation depending on factors such as colour and manufacturing tolerances.</p> |
| <p>Safety Precaution</p> | <p>This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.</p> |

Disclaimer: The above information is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given information without prior notice.