





<b>Surface Preparation</b>	<p>All surface to be coated must be clean, dry and free from contamination in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning in accordance to SSPC - SP1.</p> <p>Abrasive blast clean to Sa 2.5 ( ISO 8501-1:2007 ) or SSPC - SP6 or powertool clean to St.3. If oxidation has occurred between the blasting time and application of Metal-Prime 211ZC, the surface should be reblasted to the specified visual standard.</p> <p>A surface profile of 30 to 40 microns is recommended.</p>
<b>Application Temperatures</b>	<p>Air and surface temperature should be between 20 to 45 deg. C and surface temperature must be minimum 3 deg. C above dew point.</p>
<b>Mixing</b>	<p>Stir content thoroughly with a mechanical stirrer until uniformly mixed.</p>
<b>Repair / Top Coating</b>	<p>Damaged areas should be touch up with a coat of Metal-Prime 211ZC.</p>
<b>Product Limitations</b>	<p>This product is not recommended for continuous immersion and not suitable for exposure to acidic and alkaline environments.</p> <p>Over-application of Metal-Prime 211ZC will extend both minimum overcoating periods and handling times and may be detrimental to long term overcoating properties.</p>
<b>Safety Precaution</b>	<p>This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.</p>

Disclaimer: The above information is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given information without prior notice.