



<b>Surface Preparation</b>	All surface to be coated must be clean, dry and free from contamination in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning in accordance to SSPC - SP1.
<b>Primed Surfaces</b>	Korethane 310HS should always be applied over a recommended anti-corrosive coated surface. The coated surface should be clean, dry and free from all contamination. Korethane 310HS must be applied with the recommended overcoating intervals of the preceding coat.
<b>Application Temperatures</b>	Air and surface temperature should be between 20 to 45 deg. C and surface temperature must be minimum 3 deg. C above dew point.
<b>Mixing</b>	Korethane 310HS is supplied in 2 components, Part A - Base and Part B - Hardener. The Hardener ( Part B ) should be slowly added to the Base ( Part A ) while continuous stirring with a mechanical agitator.
<b>Repair / Top Coating</b>	Damaged areas should be touch up with a coat of Korethane 310HS.
<b>Product Limitations</b>	<p>Korethane 310HS is recommended for atmospheric service only.</p> <p>Best results in terms of gloss and colour appearance will always be obtained by conventional air spray applications.</p> <p>Level of gloss appearance in the dry film may vary depending on the application method. Using a mixture of application methods is best avoided whenever possible.</p> <p>Exposure to condensation during or immediately after application may result in the loss of gloss in the dry paint film.</p> <p>Volume solids values stated are for guidance purpose only and may be subject to variation depending on factors such as colour and manufacturing tolerances.</p>
<b>Safety Precaution</b>	This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.

Disclaimer: The above information is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given information without prior notice.