



<p><b>Surface Preparation</b></p>	<p>All surface to be coated must be clean, dry and free from contamination in accordance to ISO 8504. Oil and grease must be removed by solvent cleaning in accordance to SSPC - SP1.</p> <p>Abrasive blast clean to Sa 2.5 ( ISO 8501 - 1:2007 ) or SSPC - SP6. If oxidation has occurred between the blasting time and application of Galvany 800, the surface should be reblasted to the specified visual standard.</p> <p>Galvany 800 is also tolerant to steel substrate power tool clean St. 3.</p> <p>A surface profile of 40 to 75 microns is recommended.</p>
<p><b>Application Temperatures</b></p>	<p>Air and surface temperature should be between 20 to 45 deg. C and surface temperature must be minimum 3 deg. C above dew point.</p>
<p><b>Repair / Top Coating</b></p>	<p>Damaged areas should be spot blast to Sa 2.5 or power tool clean to St. 3 before touch up with a coat of Galvany 800.</p>
<p><b>Product Limitations</b></p>	<p>Care should be taken to avoid the application of Galvany 800 to dry film thickness in excess of 150 microns. Over application of Galvany 800 will affect both the minimum overcoating intervals and handling times.</p> <p>When Galvany 800 is left to weather before application of subsequent coats, all visible zinc salts are to be removed prior to application of subsequent coats.</p>
<p><b>Safety Precaution</b></p>	<p>This product is flammable and must be kept away from any source of ignition. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately. Keep out of reach of children.</p>

Disclaimer: The above information is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given information without prior notice.